

ULTRASONIC FLOW METER FOR AIR

DATA SHEET FWD...2

FWD is an ultrasonic flow meter that measures flow rate of the air or nitrogen gas in pipes from 25mm to 200mm. As a Air flow meter it is ideal for management of the operating load rate of the compressor, management of the amount of the used air in the factory and detecting of the air leakage in the factory.

FEATURES

1. No pressure loss

Ultrasonic measurement involves no obstructions inside the measuring pipe, so there is no pressure loss.

2. Strong resistance to oil and vapor

No moving parts means high resistance to fluids containing oil, vapor, and dust.

3. Battery-powered

The built-in battery type (with a life of 10 years) makes power line construction unnecessary.

The external power supply type (24V DC) is also available.

4. Wide rangeability 1:60

The wide rangeability allows for accurate measurement of even smaller flow rates.

5. Various output functions

Unit pulse, 4 to 20mA DC, upper/lower limit alarm, device error alarm

SPECIFICATIONS

Nominal diameter (mm):

25, 32, 40, 50, 65, 80, 100, 150, 200

Flow-rate range:

(Actual flow) (Accuracy guarantee range)

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Type	Nominal diameter	Flow-rate range (m³/h)	[Reference] NORMAL flow rate (m³/h)*			
FWD025	25mm	±0.6 to ±35	±3.6 to ±210			
FWD032	32mm	±1.1 to ±65	±6.5 to ±390			
FWD040	40mm	±1.3 to ±80	±7.7 to ±470			
FWD050	50mm	±2.5 to ±150	±15.0 to ±890			
FWD065	65mm	±4.0 to ±240	±24.0 to ±1420			
FWD080	80mm	±5.0 to ±300	±30.1 to ±1780			
FWD100	100mm	±10 to ±500	±59 to ±2970			
FWD150	150mm	±24 to ±1200	±140 to ±7120			
FWD200	200mm	±40 to ±2000	±240 to ±11870			

^{*}This column shows flow rates converted into the normal flow rates (flow rates at 0°C and 1 atm), assuming the measurement is carried out under a temperature of 0°C and a pressure of 0.5 MPa.



25, 32mm

40 to 80mm

100 to 200mm

Accuracy:

(Actual flow)

Type	Nominal diameter	±5% of rate	±2% of rate		
FWD025	25mm	±0.6 to ±3.5m ³ /h	over ±3.5 to ±35m³/h		
FWD032	32mm	±1.1 to ±6.5m ³ /h	over ±6.5 to ±65m³/h		
FWD040	40mm	±1.3 to ±8m³/h	over ±8 to ±80m³/h		
FWD050	50mm	±2.5 to ±15m ³ /h	over ±1 to ±150m³/h		
FWD065	65mm	±4.0 to ±24m³/h	over ±24 to ±240m³/h		
FWD080	80mm	±5.0 to ±30m ³ /h	over ±30 to ±300m³/h		
FWD100	100mm	±10 to ±50m³/h	over ±50 to ±500m³/h		
FWD150	150mm	±24 to ±120m ³ /h	over ±120 to ±1200m³/h		
FWD200	200mm	±40 to ±200m ³ /h	over ±200 to ±2000m ³ /h		

NORMAL conversion accuracy (accuracy of flow rates converted into the ones under "normal" conditions): FWD025...FWD080: ±2.5% of rate (at 0.5 MPa, 25°C, dry air)

FWD025...FWD080: $\pm 2.5\%$ of rate (at 0.5 MPa, 25°C, dry all FWD100...FWD200: $\pm 2.0\%$ of rate (at ≥ 300 kPa)

Low flow cut-off:

(Actual flow)

(Notaal Hovy					
Type	Nominal diameter	Low flow cut-off			
FWD025	25mm	±0.1m³/h or less			
FWD032	32mm	±0.2m³/h or less			
FWD040	40mm	±0.2m³/h or less			
FWD050	50mm	±0.4m³/h or less			
FWD065	65mm	±0.6m³/h or less			
FWD080	80mm	±0.8m³/h or less			
FWD100	100mm	±2.6m³/h or less			
FWD150	150mm	±5.0m³/h or less			
FWD200	200mm	±9.0m³/h or less			

Update rate:

0.5 seconds (2 seconds for Built-in battery type) Calculates the moving average of instantaneous flow rates (default setting: a set of four measurements)

Flow rate conversion:

Normal flow rate:

a flow rate converted into the one under the conditions of 0°C and 1 atm.

Standard flow rate:

a flow rate converted into the one at the userdefined temperature and 1 atm. Unit:

Accumulated flow rate: m³, L

Instantaneous flow rate: L/min, m³/h

Pressure: kPa Temperature: °C

Note: Flow rates are indicated in either form of the actual flow rate or the converted flow rate, and the latter is further divided into the normal flow rate and the standard flow rate. For their definitions, see "flow rate conversion" on Page 1. The factory default setting for flow rate indication is Normal flow rate.

Display: You can change the indication mode and display contents by using buttons.

• Main display:

[Forward Flow Indication Mode]

Forward flow accumulated volume (Total) (m³). Forward flow accumulated volume (Trip) (m³). Instantaneous flow-rate (L/min).

[Reverse Flow Indication Mode]*

Forward flow accumulated volume (Total) (m³). Reverse flow accumulated volume (Total) (m³). Instantaneous flow-rate (L/min)

• Sub display:

Instantaneous flow-rate (m 3 /h) · Pressure (kPa)· Temperature (°C)

*If you set the instantaneous flow rate for the main display, the sub display will be blank.

<When pipe size is 25 to 80mm>

Display digits:

• Main display

Forward flow accumulated volume (Total):

00000000.0 (m³) 9 digits

Forward flow accumulated volume (Trip):

0000000.0 (m³) 8 digits

Reverse flow accumulated volume (Total):

-0000000.0 (m³) 8 digits

Instantaneous flow-rate:

00000.00 (L/min) 7 digits

Note) In case of selection of Actual Flow Indication (m³) at "Forward flow accumulated volume (Total)", "Forward flow accumulated volume (Trip)" "Reverse flow accumulated volume (Total)", 2 digits after the decimal point are to be indicated.

• Sub display:

Instantaneous flow-rate:

000.00 (< 10000) 5 digits 00000 (≥ 10000) 5 digits

Unit: m³/h

Pressure: 0000.0 (kPa) 5 digits Temperature: 00.0 (°C) 3 digits

<When pipe size is 100 to 200mm> Display digits:

• Main display

Forward flow accumulated volume (Total):

000000000 (m³) 10 digits

Forward flow accumulated volume (Trip):

00000000 (m³) 9 digits

Reverse flow accumulated volume (Total):

-00000000 (m³) 9 digits

Instantaneous flow-rate:

0000000 (L/min) 7 digits

• Sub display:

Instantaneous flow-rate:

0000.0 (< 10000) 5 digits 00000 (≥ 10000) 5 digits

Unit: m³/h

Pressure: 0000.0 (kPa) 5 digits Temperature: 00.0 (°C) 3 digits Current output: 4 to 20mA DC (Unavailable for the built-in

battery type)

Current output accuracy: $\pm 0.5\%$ FS Load resistance: 400Ω or less

(Changeover of "Instantaneous flow-rate", "Pressure",

"Temperature" is available with button operation)

The following is an example when you selected the instantaneous flow rate.

<Forward flow indication mode>

Zero output current: 4mA (Reverse flow or low flow)

Output current lower limit: 4mA Output current higher limit: 22mA

<Reverse flow indication mode>

Zero output current: 12mA (Within low flow cut-off)

Output current lower limit: 2mA Output current higher limit: 22mA

Full scale flow-rate:

an edale new rate.						
Туре	Nominal diameter	Initial setting value (m³/h)				
FWD025	25mm	300				
FWD032	32mm	600				
FWD040	40mm	700				
FWD050	50mm	1200				
FWD065	65mm	2000				
FWD080	80mm	2500				
FWD100	100mm	5000				
FWD150	150mm	10000				
FWD200	200mm	20000				
	Type FWD025 FWD032 FWD040 FWD050 FWD065 FWD080 FWD100 FWD150	Type Nominal diameter FWD025 25mm FWD032 32mm FWD040 40mm FWD050 50mm FWD065 65mm FWD080 80mm FWD100 100mm FWD150 150mm				

(The above indicated are the default values. You can change them by button operation.)

Contact pulse output: (Unavailable for the built-in battery type)

Open drain output: 2 outputs

Output 1: Unit pulse output (forward flow)

Output 2:

Unit pulse output (reverse flow), or Flow-rate upper/lower alarm output.

Maximum Load: 24V DC, 50mA Saturation voltage at ON: 1.5V or less

Current at OFF: 50µA or less

Pulse output

Output of unit pulses corresponding to increase of accumulated flow

Pulse unit (initial setting): 100 L/P (25 to 80mm)

1 m³/P (100 to 200mm)

Maximum output frequency: 10 Hz

Duty: 35 to 65% or One shots (50, 100, 125, 250, 500ms)

Flow-rate upper/lower alarm

An alarm signal is emitted when the flow rate reaches user-defined upper limit or lower limit. You can also define the alarm hysteresis.

Fluid to be measured:

Air (mainly factory air, compressor air) or nitrogen (not available for 100 to 200mm.)

Fluid temperature:

-10 to +60°C, 90%RH or less

Working pressure:

0 to 1MPa (gauge pressure)

Ambient conditions:

-10 to +60°C, 90%RH or less (No dew condensation)

Storage ambient conditions:

-20 to +70°C (No dew condensation)

Power supply:

• 24VDC±10%,

Power consumption:

1.5W Maximum (Current consumption: 40mA maximum)

 Built-in lithium battery (battery life is 10 years under ar ambient temperature of 20°C)

Flow direction:

forward or reverse (Direction indicated by the arrow mark is regarded as forward flow)

Connection method:

1) Nominal diameter 25mm Rc1

2) Nominal diameter 32mm Rc 1-1/4

3) Nominal diameter 40mm to 80mm Wafer connection (Installation between JIS10K flanges and by tightening with bolts)

4) Nominal diameter 100mm to 200mm JIS10K flange

Installation position:

Horizontal (LCD display is to face upwards) or vertical

Pressure drop:

Negligible (Equivalent to a straight pipe)

Protection structure:

IP64 (JIS C0920: Dust-proof, splash-proof type), Possible to install outdoor

Weight: Refer to "Oultine diagrams".

Materials:

Outer casing:

Aluminum alloy

O Measurement pipe:

Aluminum alloy (25 to 80mm dia.) Stainless alloy (100 to 200mm dia.)

O Sensor holder:

PPS

O Sensor rubber:

FVMQ (Fluorosilicone rubber)

Display casing:

Aluminum alloy

*Those marked with O are the parts contact with fluid.

Installation Requirements

- Add a sunshade for the flowmeter if it is exposed to direct sunlight.
- Avoid places where:
 - the electromagnetic noise level is high
 - the atmosphere is corrosive
 - there is a risk of submersion
 - the flowmeter constantly gets wet

Piping Requirements

- It is recommended to secure at least 10D (D: diameter) straight pipe run both on upstream and downstream of the flowmeter.
- If the fluid contains a large amount of mist and/or dust, install the flowmeter on vertical piping.

CODE SYMBOLS

			4 5 6		9 1	0 11
		FWD	ШШ	2 -	Ш	Ш
Digit	Specifications	Note	<u> </u>	1	A 4	4
4	<nominal diameter(mm)=""></nominal>					
5	25		0 2 5			
6	32		032			
	40		0 4 0			
	50		050			
	65		065		- 1	
	80		080			
	100		100			
	150		150			
	200		200			\perp
7	<power supply=""></power>					Т
	24V DC		[)		
	Build-in Battery		E	3	Ш	\perp
8	Modification No.			2	Ш	\perp
9	<fluid be="" measured="" to=""></fluid>					
	Air				Α	
	Nitrogen	Note1			N	\perp
10	<power cable=""></power>					
	None	Note2			C	
	5m				5	
	20m				2	<u>:</u>
11	<instruction manual=""></instruction>					
	None					0
	Japanese					1
	English					2

Note1) Applicable pipe diameters for nitrogen measurement are from 25 to 80 mm.

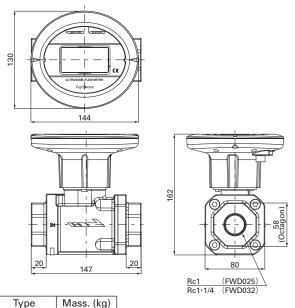
Note2) If you select the built-in battery type (7th code "B"), select "none "(code "0") in the 10th digit.

Accessories

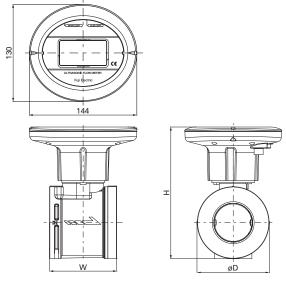
Nominal diameter	Accessory	
25, 32mm M4 Hexagonal wrench		
40, 50, 65, 80mm	M4 Hexagonal wrench, Center adjusting collar,	
	Flange gaskets, Bolt set	
100, 150, 200mm	M4 Hexagonal wrench, Center adjusting collar	

OUTLINE DIAGRAMS (Unit:mm)

Screw-in type <Nominal diameter: 25,32mm>



Wafer connection type <Nominal diameter: 40 to 80mm>



Type	W	Н	øD	Mass. (kg)
FWD040	76	163	81	1.1
FWD050	90	176	96	1.3
FWD065	108	197	117	1.6
FWD080	117	220	126	1.8

JIS10K pipe flange type

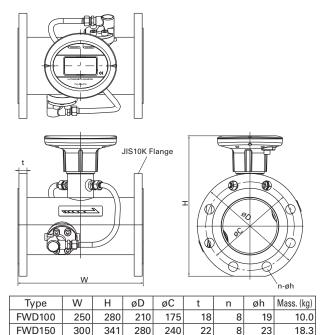
FWD025

FWD032

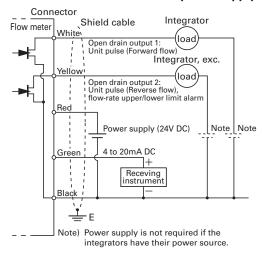
<Nominal diameter: 100to 200mm>

1.7

1.6



CONNECTION DIAGRANS (External power supply type)



Caution on Safety

350

FWD200

*Before using this product, be sure to read its instruction manual.

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22

12

23

23

24.1



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330

Global Sales Section

Instrumentation & Sensors Planning Dept.

1, Fuji-machi, Hino-city, Tokyo 191-8502, Japan

http://www.fujielectric.com

Phone: +81-42-514-8930 Fax: +81-42-583-8275 http://www.fujielectric.com/products/instruments/